

# SERVICE ORIENTED APPROACH IN FLEXIBLE MANUFACTURING USING ROBOTS

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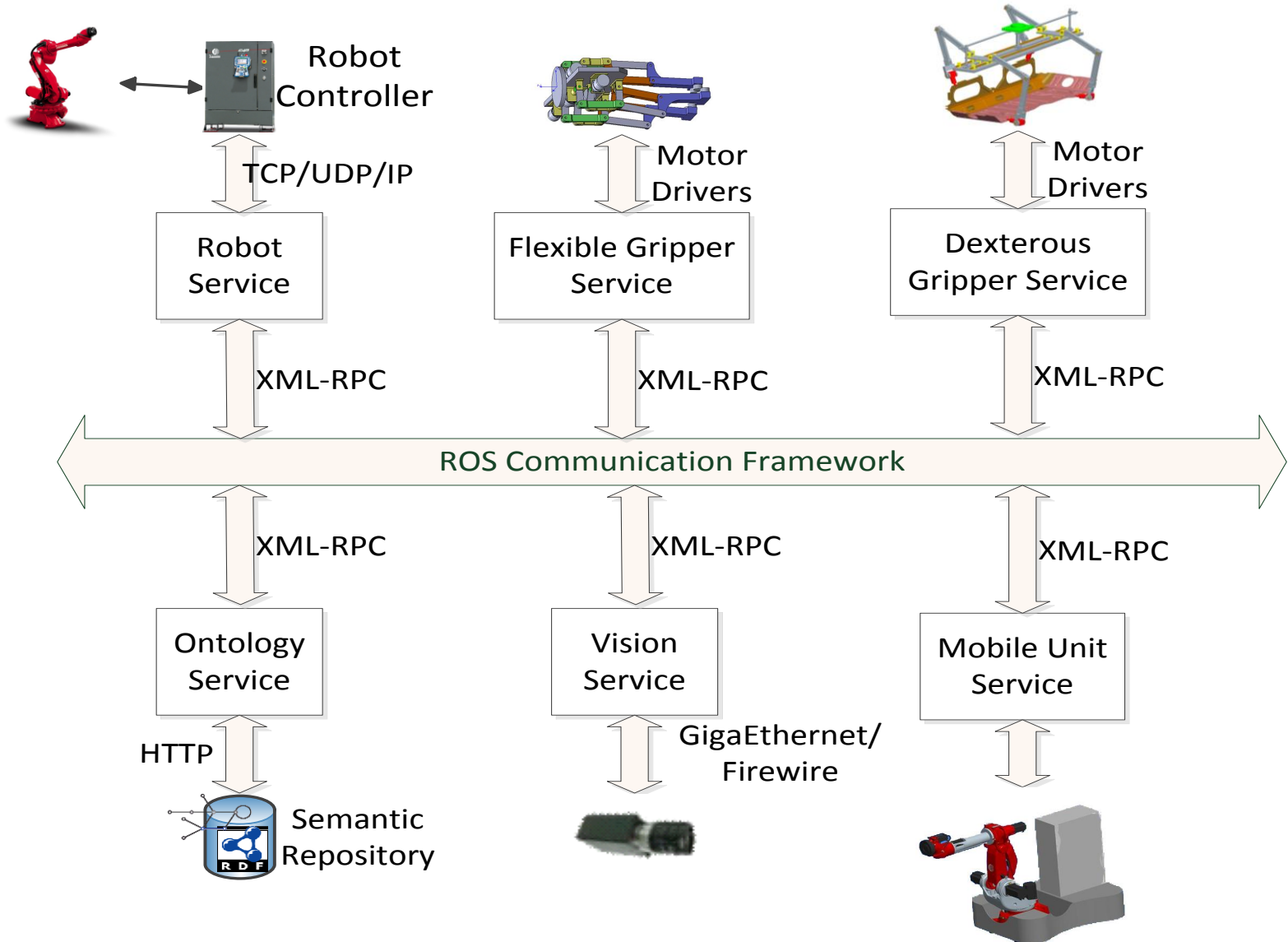
# OUTLINE

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- Service Oriented Architecture Overview
- Robot
- Dexterous Gripper
- Flexible Gripper
- Mobile Unit
- Vision Systems
- Conclusion



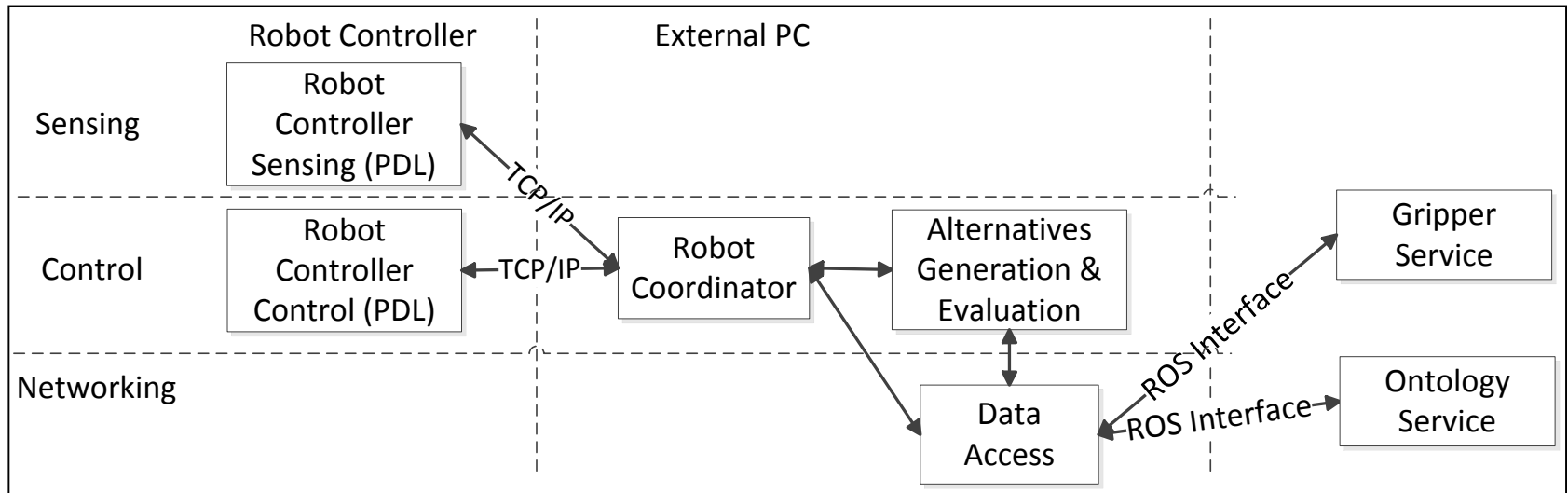
# SERVICE ORIENTED ARCHITECTURE OVERVIEW





# ROBOT SERVICE

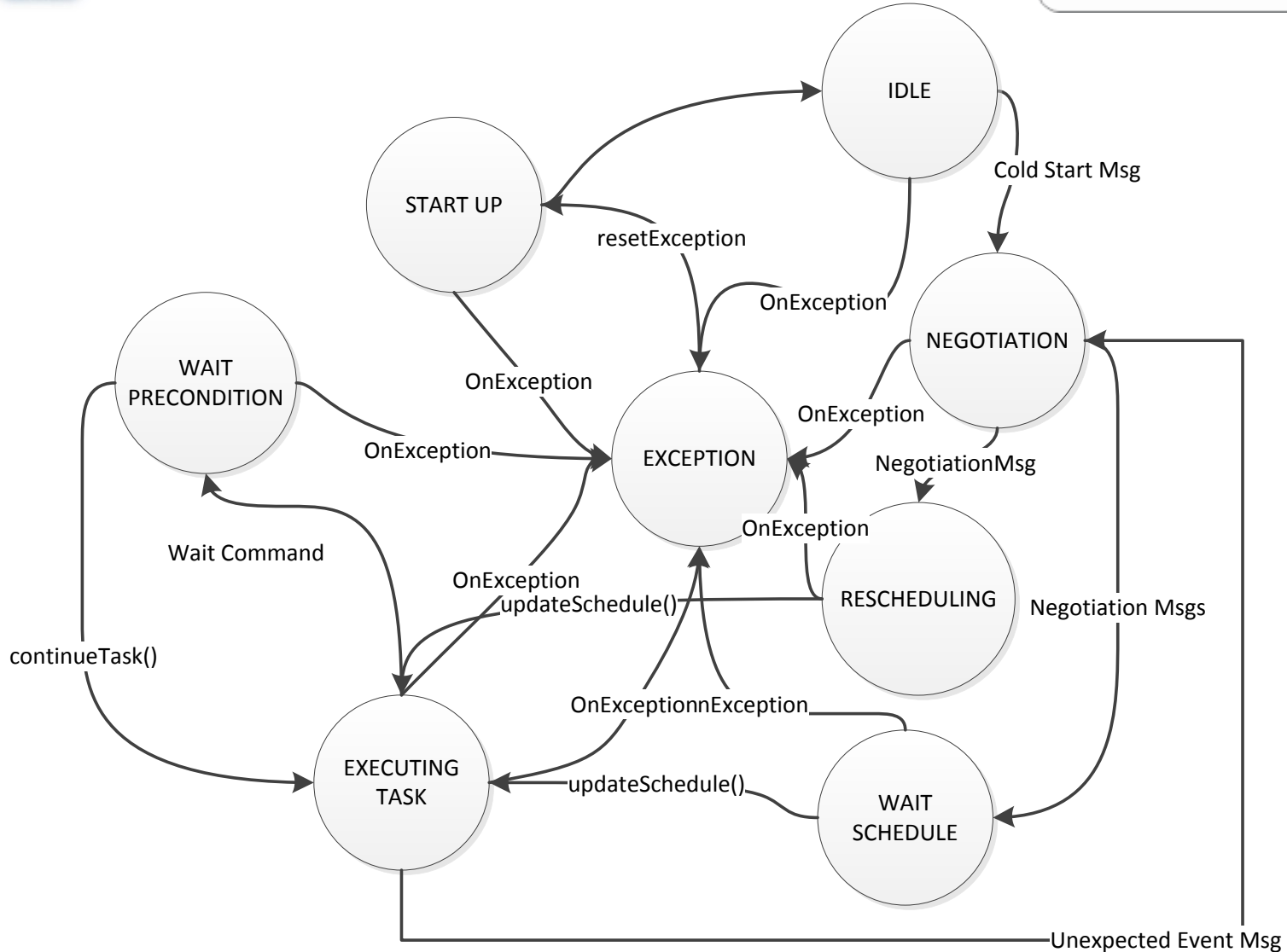
## Software Architecture

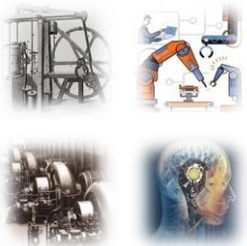




# ROBOT SERVICE

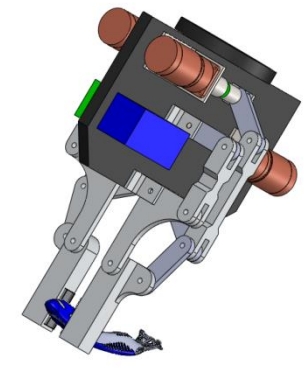
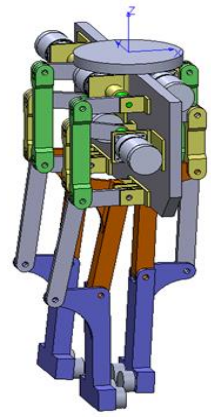
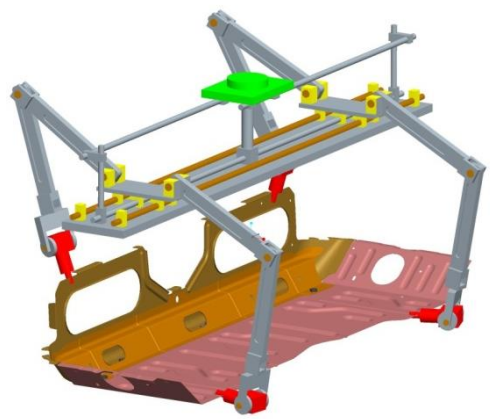
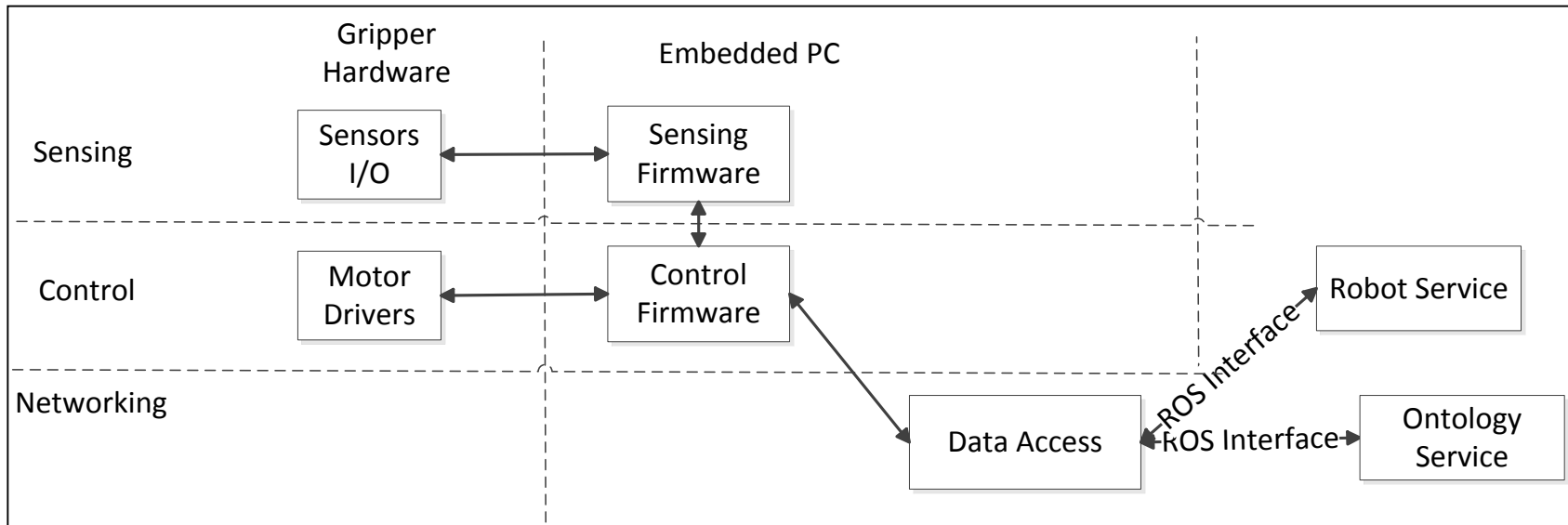
## State Diagram





# GRIPPER SERVICE

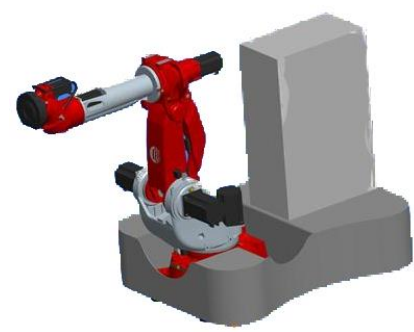
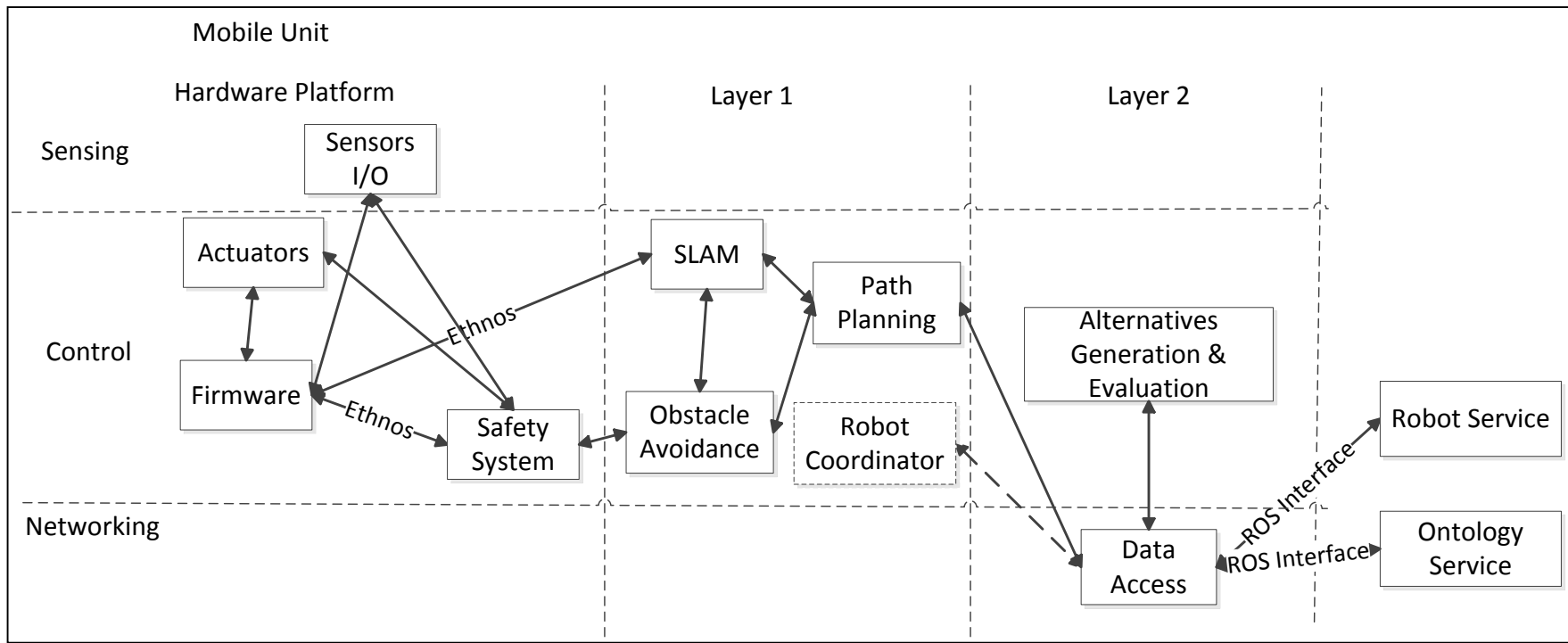
## Software Architecture





# MOBILE UNIT SERVICE

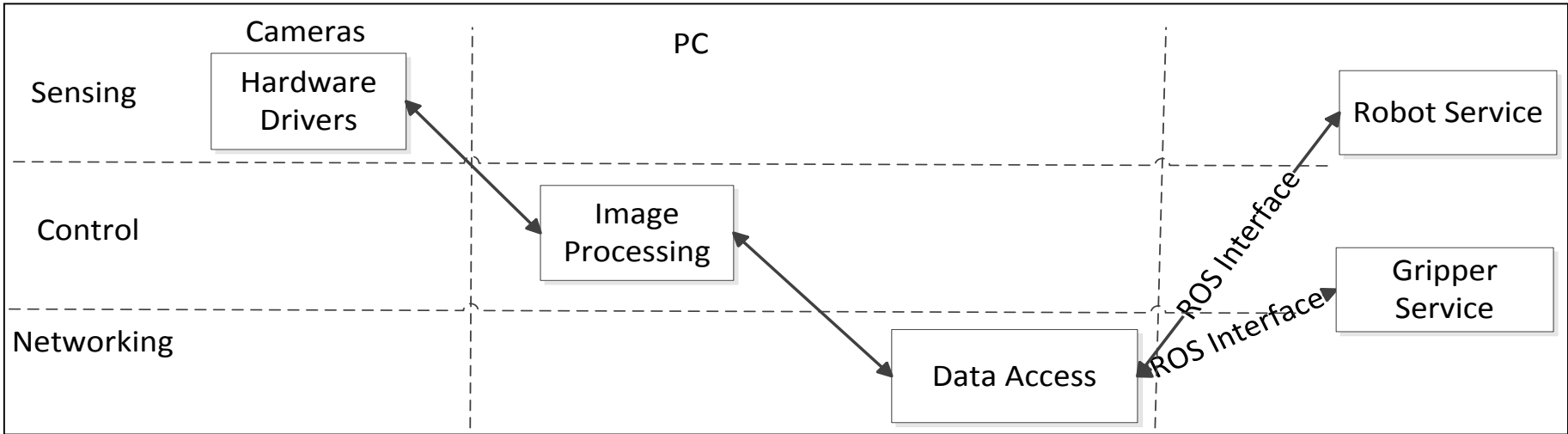
## Software Architecture





# VISION SYSTEM SERVICE

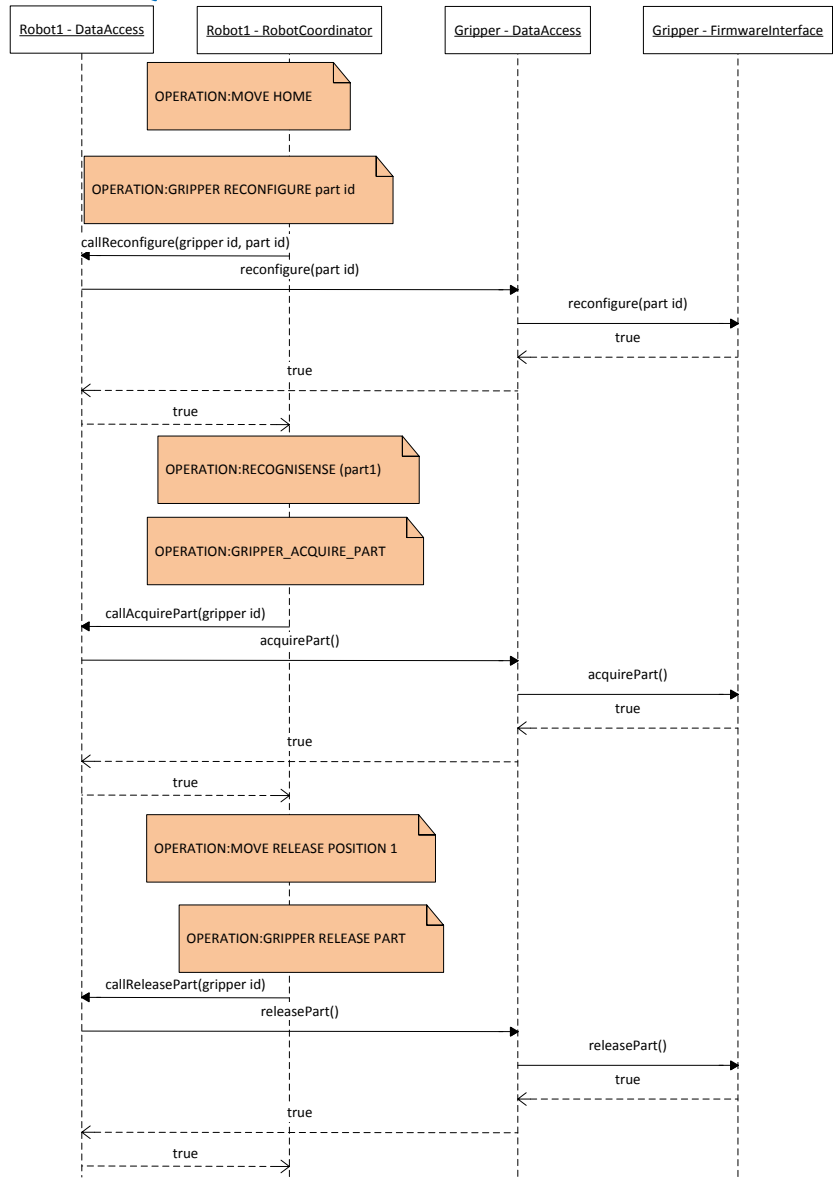
Software Architecture







# GRIPPER COMMUNICATION SEQUENCE DIAGRAM





# CONCLUSIONS

## 1. Autonomy

- ✓ Autonomous cooperative system.
- ✓ Each resource has its own interface and is completely independent.
- ✓ No master – slave relationship between the machines.
- ✓ No resource will play the role of the supervisor during the whole process.

## 2. Online Dynamic Scheduling

- ✓ Dynamic process plan.
- ✓ When any resource fails, all the others will be informed and one will be responsible for *rescheduling* the process plan.
- ✓ Thus, another resource will replace the broken down one and do its tasks.



# ACKNOWLEDGEMENT

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Forum 2016



This research has been partially supported by the research project  
AUTORECON, <http://www.autorecon.eu>  
funded by the European Commission under the Factories of the Future programme.



Thank you for your attention!

